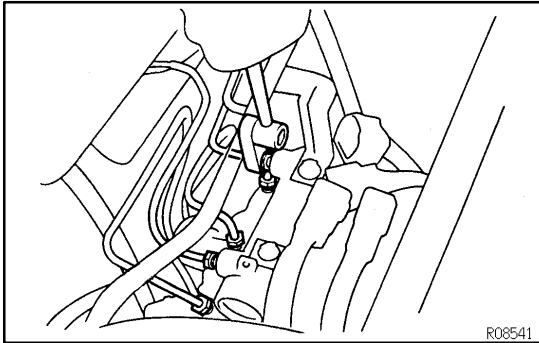


## REMOVAL

### 1. REMOVE CONTROL RELAY FROM ACTUATOR BRACKET

**Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)**



### 2. DISCONNECT BRAKE LINES

Using SST, disconnect the brake lines from the ABS actuator.

SST 09023-00100

**Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)**

### 3. REMOVE ABS ACTUATOR ASSEMBLY

(a) Disconnect the 2 connectors from the actuator.

(b) Remove the 4 bolts and actuator assembly.

**Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)**

### 4. REMOVE ABS ACTUATOR

(a) Remove the 3 nuts and actuator from the actuator bracket.

**Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)**

(b) Remove the 3 holders and cushions from the ABS actuator.